

Work Order ID 129487

February-12-15 8:37:31 AM

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Item ID: D3183-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearing Assembly
 Start Date: 2/12/15 Start Qty: 20.00 ***20*** Cust Item ID:
 Required Date: 2/12/15 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3183	Rev C1								

130 0.00
130 Small Fab 20X DAS 28 FEB 12 2015
 Small Fab Memo 0.00
 Small Fab Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183. 9-89

140 0.00
140 QC 20 JB
 Quality Control Memo 0.00 15-02-12

150 0.00
150 Identify as per dwg & Stock Location: ST025
 Packaging Memo 0.00 20X DAS 28 FEB 12 2015
 Packaging 9-89

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Item ID: D3183-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID:
Item Name: Bearing Assembly Stop ***NS2***
Start Date: 2/12/15 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 2/12/15 Req'd Qty: 20.00 ***20*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

ML5 15-02-12

15-2-12

Picklist Print

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Work Order ID: 129487

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Parent Item: D3183-045

D3183-045

Parent Item Name: Bearing Assembly

Start Date: 2/12/15

Required Date: 2/12/15

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3183-5		Manufactured	No			110	Each	85.0000	1	20			
D3183-5									**			DAS	
Bearing												28	FEB 12 2015
												9-89	

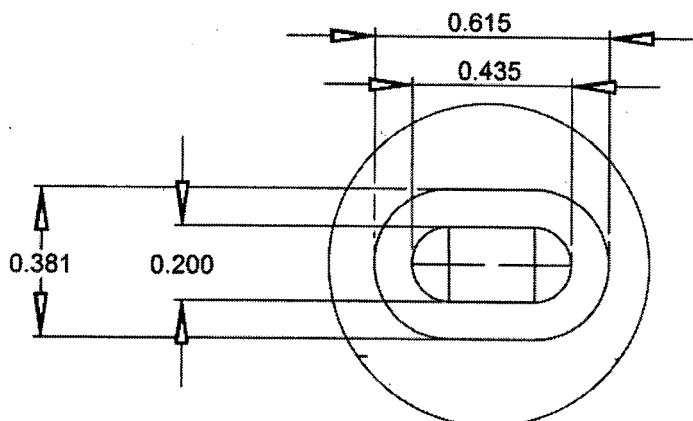
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST024	85	
129276	85	

D3183-9		Manufactured	No				Each	59.0000		20			
D3183-9									**			DAS	
Cap												28	
												9-89	

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	5	
89492	5	
ST024	54	
127114	54	



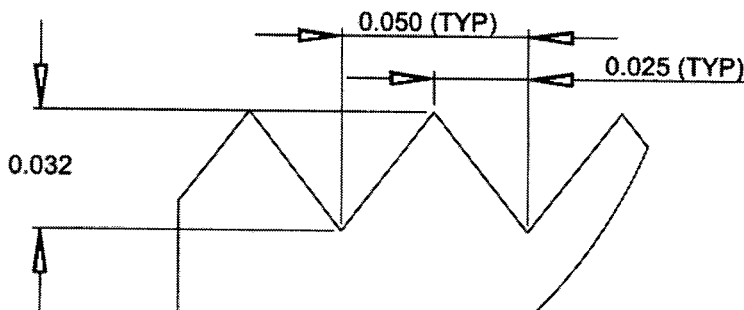
DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



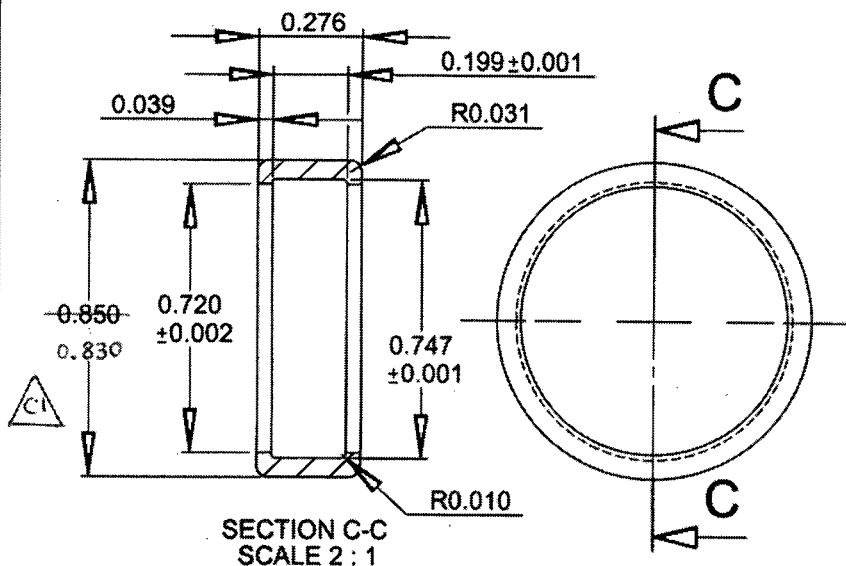
DETAIL A (2 : 1)

RELEASED
04.03.01 *[Signature]*

DEO ATTACHED



DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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